

Green

Dart Aerospace Ltd.

Date: Tuesday, 07/04/2009 3:23:18 PM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LOWER BLADE SUPPORT ASSY  
 Job Number : 47063  
 Estimate Number : 13472  
 P.O. Number : Part Number : PB674300179  
 This Issue : 07/04/2009 S.O. No. : Drawing Number : B6743001 P.11  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : 07/04/2009 Type : LARGE FAB ASSY Drawing Revision : B1  
 Previous Run : 45424 Material :  
 Written By : Due Date : 20/04/2009 Qty: 2 Um: Each  
 Checked & Approved By : MF 09-04-08  
 Comment : Est Rev:A 08-07-17 new issue DD verified by:ec

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB6743001171	Mounting Plate
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✓



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Mounting Plate

batch: B41563 = 12x

SP 09-04-14

2.0	PB6743001177	Short Support Plate
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✓



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Short Support Plate

batch: B41564 = 2x

SP 09-04-14

3.0	PB6743001179	Short Sside Plate
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✓



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Short Sside Plate

batch: B41867 4x

SP 09-04-14

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: Weld assembly as per dwg PB67-43001

SP 09-04-14 (2x)

5.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

SP 09-04-15 (2)

Date: Tuesday, 07/04/2009 3:23:18 PM  
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOWER BLADE SUPPORT ASSY

Job Number: 47063

Part Number: PB674300179

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09/04/15 (2)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

M18 144

1- put screws in nut plates before powder coating to keep thread clean

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME: 2:20pm

OVEN TEMPERATURE: 320°F

FINISH TIME: 2:50pm

09-04-16 (2)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

09-04-16 (2)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 444

09/04/17 (2)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/22 (2)

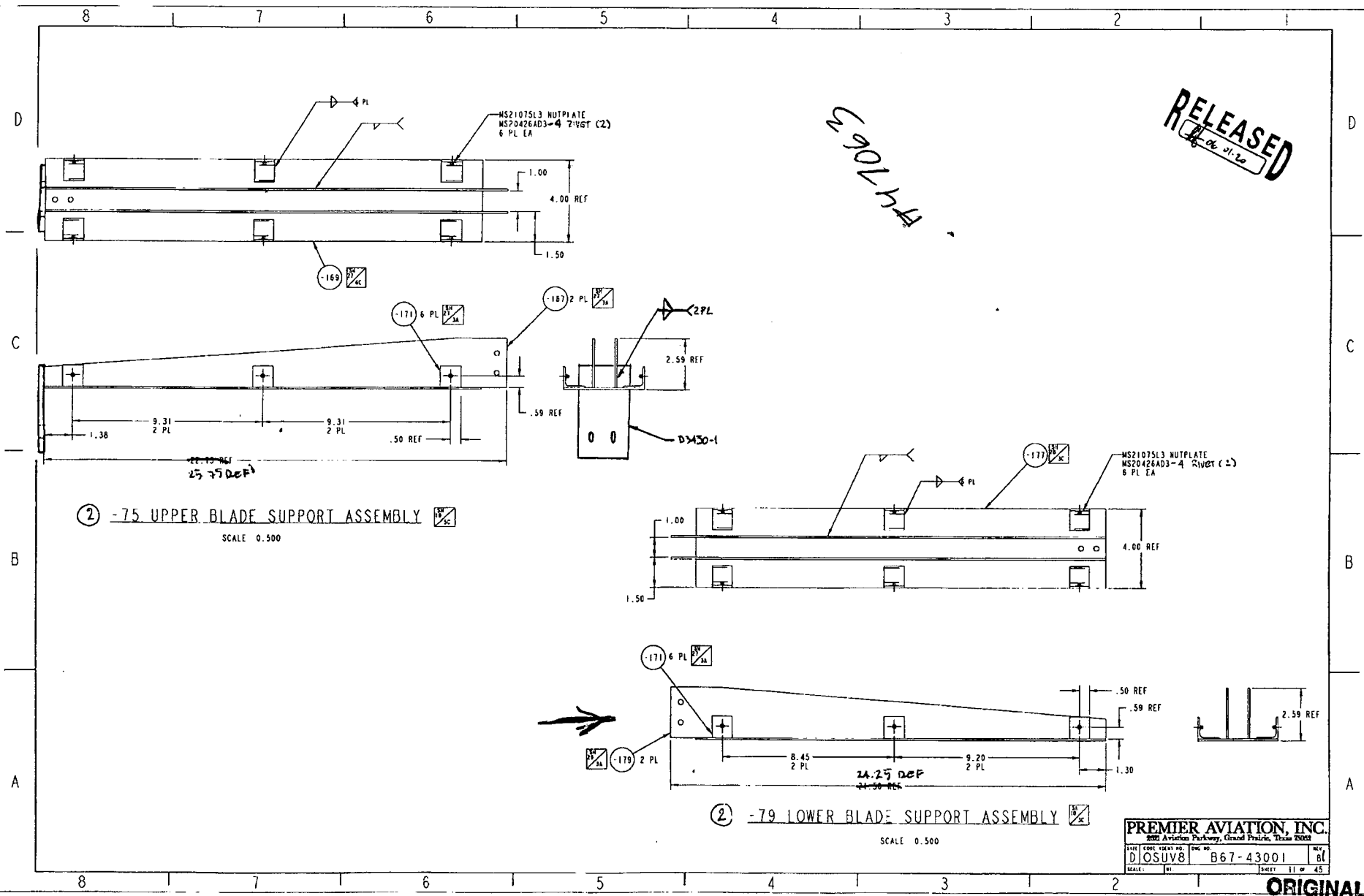
Job Completion



09/04/17

RELEASED  
18-06-01-20

417063



**PREMIER AVIATION, INC.**  
2001 Aviation Parkway, Grand Prairie, Texas 75051

FILE	COMP. DRAWING NO.	REV. NO.	REV.
D OSUV8	B67-43001	01	01
SCALE	1:1	SHEET	11 of 45

ORIGINAL